PRODUCT NOT CONFORMED

ISOFORM 1-0-6

CLASIFICATION ISO 1927-1	Insulating hydraulic refractory concrete. Base perlite and light chamotte. Application by casting and compaction by rod.
	Class 1000°C

REFERENCE	935718 0219	0219	487.RT	GROUP	FAMILY	STANDARD
		407.111	NC	10	017111071110	

AVERAGE CHEMICAL ANALYSIS (Obs "A")

AI2O3	29,2	%
SiO2	46,5	%
Fe2O3	4,8	%
CaO	10,7	%

PHYSICAL PROPERTIES

Classification temperature			°C	ISO 1927-1
Bulk density	Dry 110°C	0,74	Kg./dm3	ISO 1927-6
Compressive strenght	Dry 110°C	12	Kg./cm2	ISO 1927-6
Thermal conductivity to average temperature	400°C	0,26	W/m.K	ISO 1927-8
Thermal conductivity to average temperature	800°C	0,30	W/m.K	ISO 1927-8
Kneaded water of		93,0	%	ISO 1927-4

OBSERVATIONS

Insulating refractory concrete, of low mechanical resistance.

Fine grain. Very easy to mold. Not to put under flame.

Agreed with norm UOP 1:0:6.

Storage limit 8 months in dry warehouse.

"A" alternative Method = Spectrometry by FRX

The technical characteristics represent the obtained average values according to methods of tests recognized on standardized materials; they are put under the normal variations of manufacture and they do not have to be taken like specifications. The data of density and compressive strength will not be valid for manual productions.

EQUIVALENCES

- 1 N/mm2 = 1 MPa = 10,2 kg/cm2
- 1 kg/cm2 = 0,098 MPa = 0,098 N/mm2
- 1 W/mK = 0,86 kcal/mhK
- 1 Kcal/mK = 1,16 W/mK